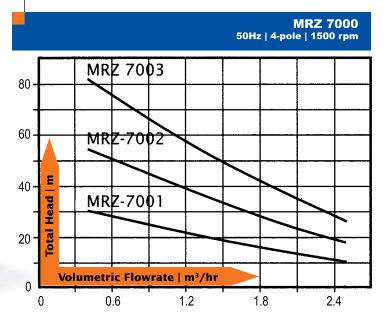
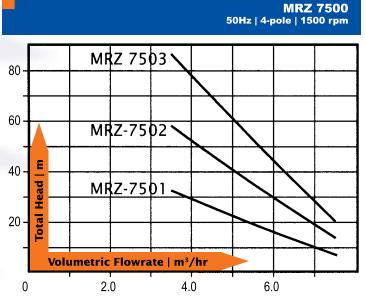
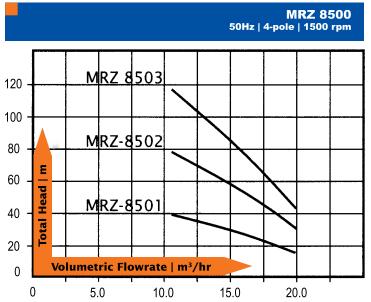
Performance Curves

Test water temperature of 20°C









MONOFLO 'Marinz' is a range of side channel pumps developed for various needs in liquid handling. They are horizontal, segmental multistage type construction, with open vane wheel ('star') type impeller. It is designed for relatively low flow, high head and in handling thin liquid and liquefied gas transfer.

General

Several features of Marinz characterised this unique pump. Mainly,

- Self-priming capability.
- Capability to handle gasentrained liquid (that does not contain any solid matters or abrasives admixtures); hence eliminating possible air or vapor locked that can occur in other pump design.
- Ability to handle liquids near to boiling point.



Typical Marinz's open-type, 'star' design impeller

Design Features

CASINGS | The pump casing is divided into sections perpendicular to the shaft axis. The radial fits of the vertically split sections gives ease in disassembly & reassembly of pumps during maintenance. External tie-rods holds together the suction & discharge casings, the intermediate casings, and are sealed by means of

The mounting feet are integrally cast on at the bottom of the suction casing for MRZ-7000 and MRZ-7500 models; while for model MRZ-8500, mounting feet are integrally cast on both the suction & delivery casings.

IMPELLERS | The impellers are open-type, 'star-shaped' design. Axial thrust forces are effectively balanced by 'balancing holes' on the impellers.

SHAFT The particularly rigid stainless steel shaft ensures trouble-free operation at various load phases.

BEARINGS At the drive end of the shaft, it is supported by a grease-lubricated deep grooved ball bearing pre-packed with grease at the factory; while the other end is by sleeve bearing flushed by the liquid handled.

FLANGES | Counter-flanges are provided with female pipe threads.

Applications

Several features characterised this unique pump, which is why this versatile pump is used widely in industrial applications.

INDUSTRIAL | Hot & cold water circulation; pumping condensate & boiler feeding; machine cooling; process water and other manufacturing processes.

MARINE & SHIPBUILDING

General water supply and pressure boosting.

AGRICULTURAL & FARM-ING Horticultural irrigation

& sprinkler system; watering & drainage.

Model 7000 & 7500 | Version with oval suction and discharge flange







www.monoflopumps.com

As MONOFLO Pumps is constantly improved, we reserve the right to make specification changes without prior notice and without incurring liability.

© | Copyrights Reserved | Monoflo Pumps Pty Ltd



For inquiries, services & spare parts

www.asiaticgroup.com.sg

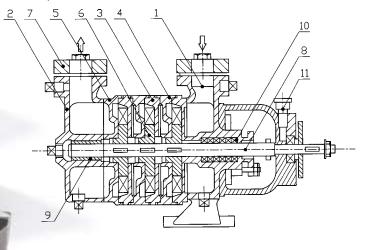
Sole Agent

Asiatic Engineering Pte Ltd Head office

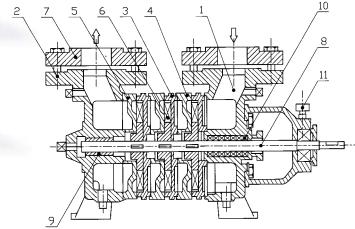
148-160 Owen Road Singapore 218945 **T.** +65 6291 8282 | **F.** +65 6296 9903 8 Tuas Avenue 1 Singapore 639495 T. +65 6862 3030 | F. +65 6862 4551 E. asiatic@asiaticgroup.com.sg

Description

MRZ 7000 | 7500



MRZ 8500



Operating limits & data

Clean water; gas-entrained liquid; or slightly-aggressive liquid (compatible to pump material of construction), that does not contain any solid matters or abrasives admixtures.

Typical liquid handled includes distillate, fuel oil, boiler feed water, lubricants, hydrocarbons, seawater...

orking pressure 12 bar (12 kg/cm²

0.5 to 20 m³/hr (500 to 20,000 LPH)

Discharge head 6 to 115 metres (0.6 to 11.5 bar)

Operating temperature

Range from 0 to 100°C

Operating speed

Nominal operating speed up to 1,500 r.p.m. at 50Hz (1,800 r.p.m at 60Hz)

Viscosity
0.3 to 230 mPas

Gas content

Flowrate

Flanges

Model 7000 & 7500 | Oval flanges with BSP female pipe thread

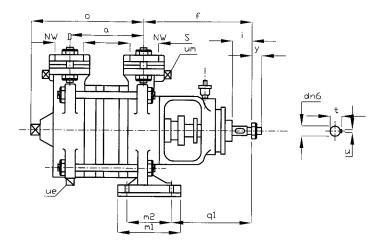
Model 8500 | Round flanges

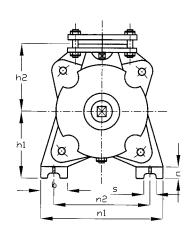
Up to 50%

| | | Material of construction | | | | | | | | |
|----------|----------------------|--|--|--|--|--|--|--|--|--|
| ltem no. | Part Description | Material | | | | | | | | |
| 1 | Suction casing | Cast iron GG25 AS 1830/T260 BS 1452Gr260 | | | | | | | | |
| 2 | Discharge casing | Cast iron GG25 AS 1830/T260 BS 1452Gr260 | | | | | | | | |
| 3, 4, 5 | Intermediate casings | Cast iron GG25 AS 1830/T260 BS 1452Gr260 | | | | | | | | |
| 6 | Impellers | High tensile brass | | | | | | | | |
| 8 | Shaft | Stainless steel AISI 410 | | | | | | | | |
| 9 | Bearing bush | Bronze | | | | | | | | |
| 10 | Shaft seal | Threaded graphite cotton | | | | | | | | |
| 11 | Grease cap | Mild steel | | | | | | | | |

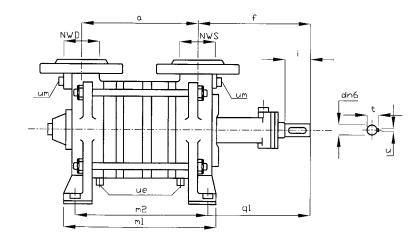
Dimensions

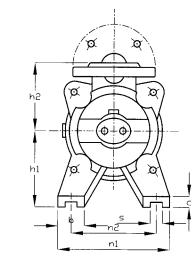
MRZ 7000 | 7500





MRZ 8500





| Pump models | Stages | Connection | | Dimensions | | | | | | | | | | | | | | | Motor | Wt | | | |
|----------------|--------|-----------------|--------|------------|-----|-----|----|----|-----|-----|-----|-----|----|----|----|----|---|----|-------|-----|-----|------|----|
| | | NW _D | NW_s | f | hì | n2 | b | С | ml | m2 | nl | n2 | S | d | | t | u | У | ql | a | 0 | kW | kg |
| 7001 | 01 | 1" | 1" | 140 | 90 | 90 | 36 | 12 | 86 | 50 | 156 | 120 | 13 | 12 | 21 | 15 | 4 | 14 | 122 | 78 | 118 | 0.4 | 10 |
| 7002 | 02 | 1" | 1" | 140 | 90 | 90 | 36 | 12 | 86 | 50 | 156 | 120 | 13 | 12 | 21 | 15 | 4 | 14 | 122 | 112 | 152 | 0.75 | 11 |
| 7003 | 03 | 1" | 1" | 140 | 90 | 90 | 36 | 12 | 86 | 50 | 156 | 120 | 13 | 12 | 21 | 15 | 4 | 14 | 122 | 146 | 186 | 1.1 | 13 |
| 7501 | 01 | 1.5" | 1.5" | 154 | 112 | 112 | 36 | 15 | 106 | 70 | 196 | 160 | 13 | 16 | 27 | 18 | 5 | 16 | 104 | 83 | 140 | 1.1 | 14 |
| 7502 | 02 | 1.5" | 1.5" | 154 | 112 | 112 | 36 | 15 | 106 | 70 | 196 | 160 | 13 | 16 | 27 | 18 | 5 | 16 | 104 | 123 | 180 | 2.2 | 17 |
| 7503 | 03 | 1.5" | 1.5" | 154 | 112 | 112 | 36 | 15 | 106 | 70 | 196 | 160 | 13 | 16 | 27 | 18 | 5 | 16 | 104 | 163 | 220 | 3.0 | 21 |
| 8501 | 01 | 50 | 50 | 217 | 150 | 140 | 47 | 20 | 220 | 185 | 218 | 160 | 13 | 24 | 50 | 27 | 7 | - | 210 | 170 | - | 3.7 | 36 |
| 8502 | 02 | 50 | 50 | 217 | 150 | 140 | 47 | 20 | 295 | 260 | 218 | 160 | 13 | 24 | 50 | 27 | 7 | - | 210 | 245 | - | 7.5 | 46 |
| 8503 | 03 | 50 | 50 | 217 | 150 | 140 | 47 | 20 | 370 | 335 | 218 | 160 | 13 | 24 | 50 | 27 | 7 | | 210 | 320 | | 11.0 | 55 |

